

ASAP

Work Order ID 52020

September 11, 2009 1:35:57 PM



Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 09/14/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/17/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 09-09-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110		0.00							
Small Fab	Memo	0.00							
Small Fab	Assemble as per ICA D412-702 P79								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

=> Sorboly

EP 09/09/14 (2)

EP 09/09/14 (2)

(x2)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: PPP

0.00



Packaging

Memo

52005
6009

0.00

CHG001

Pcs/14 (2)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/14 JH

MK 09-09-14

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Picklist Print

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Work Order ID: 52020

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly

Start Date: 09/14/2009

Required Date: 09/17/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10L

Purchased

No

100

Each

6,575.000

8.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6575

101291

16

104885

153

105793

236

109632

1170

110985

5000

ES 09/09/14

D3570-1RevE

Manufactured

No

100

Each

19.0000

2.0000



Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

46350

19

100

Each

6.0000

2.0000

D3579-047RevC

Manufactured

No



Shoulder Harness

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

47868

6

ES 09/09/14

2

ES 09/09/14

2

W/O:		WORK ORDER CHANGES					
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Page 2

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3		Purchased	No			100	Each	3,754.000	8.0000			
												
Nut												


Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	3754	
110844	32	
111274	230	
111668	992	
112314	2000	
112385	500	

EP 09/09/14

MS24694-S50		Purchased	No			100	Each	220.0000	8.0000			
												
Screw												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	220	
108936	6	
111020	18	
112195	196	

EP 09/09/14

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

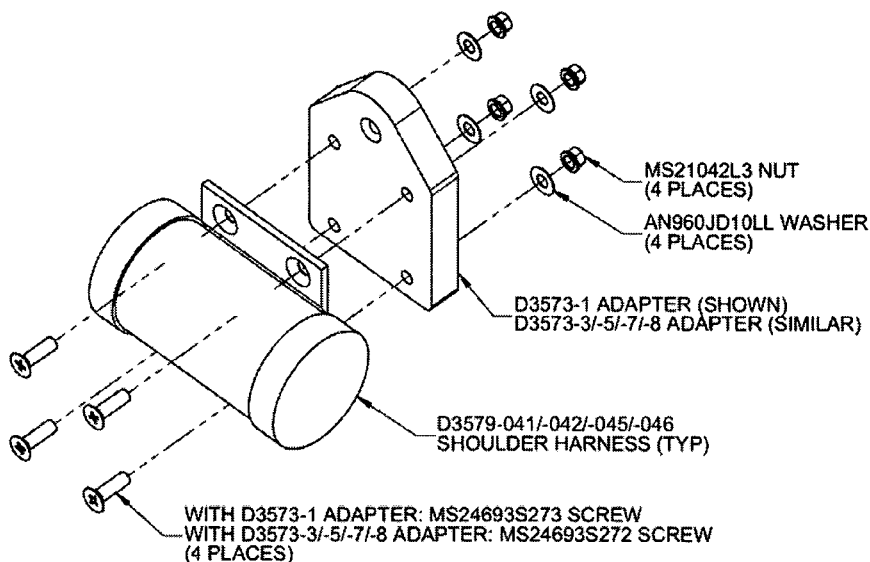
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

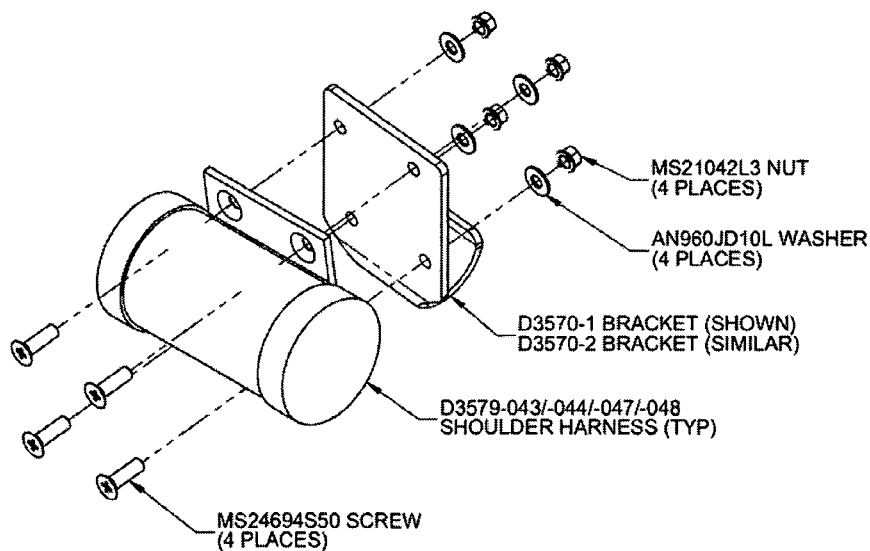
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#52020
mf
09-09-11



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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